

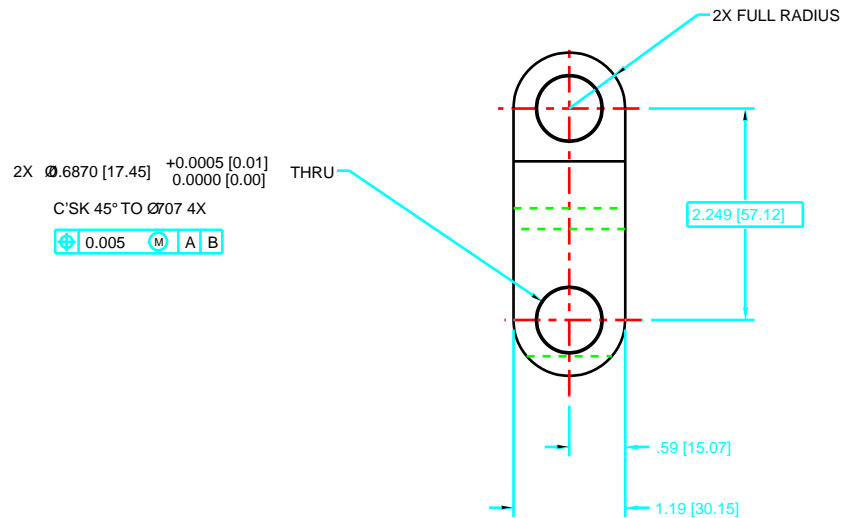
(C)

PLOT SCALE:

1=1

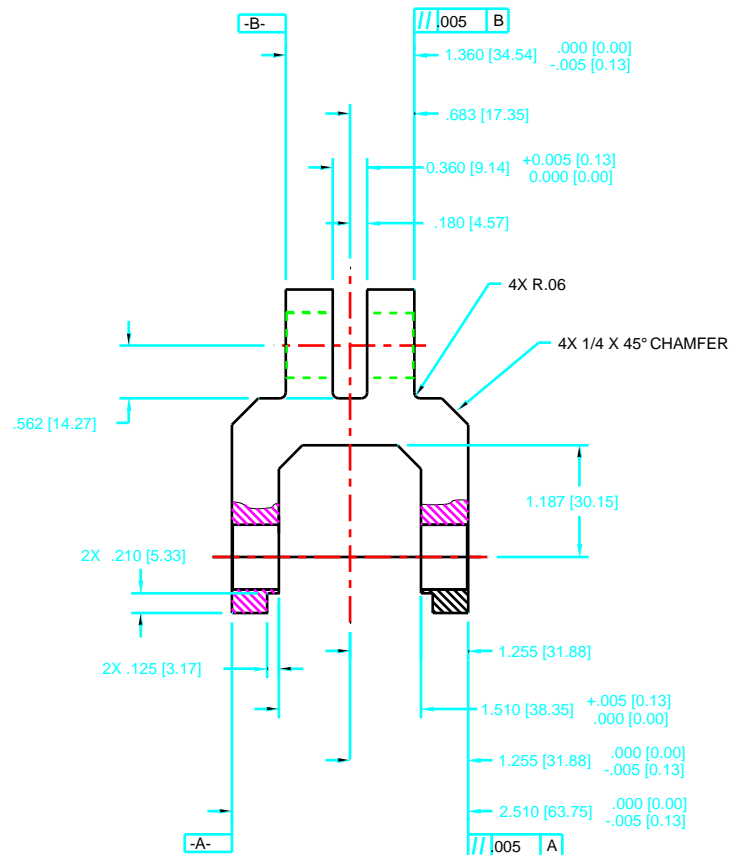
DWG. SCALE: 1

A17156



NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR-BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:
A) CIMCOOL 5 STAR 49
B) TRIM SOL
2. KEEP THE PART CLEAN, AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.
3. DIMENSIONS IN [] ARE MILLIMETERS AND FOR REF. ONLY



2	REDESIGNED	M.J.M.		
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A17156	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES		DRAWN BY MUSCIA	DATE 11/5/93	CHIEF DESIGN ENGINEER D. SHU DATE 6/15/93
DECIMALS		CHECKED BY	GP LEADER T.M. KUZAY	DATE 6/15/93
ANGULAR		DESIGNER SHU/MUSCIA	PROJECT MGR.	
SURFACE ROUGHNESS		RESPONSIBLE ENGINEER D. SHU	APPROVED/RELEASED	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		MATERIAL 304 STAINLESS STEEL	SCALE 1:1	SIZE C
DO NOT SCALE DRAWING		SHEET 1 of 1	DRAWING NUMBER P4102010103-200008-02	